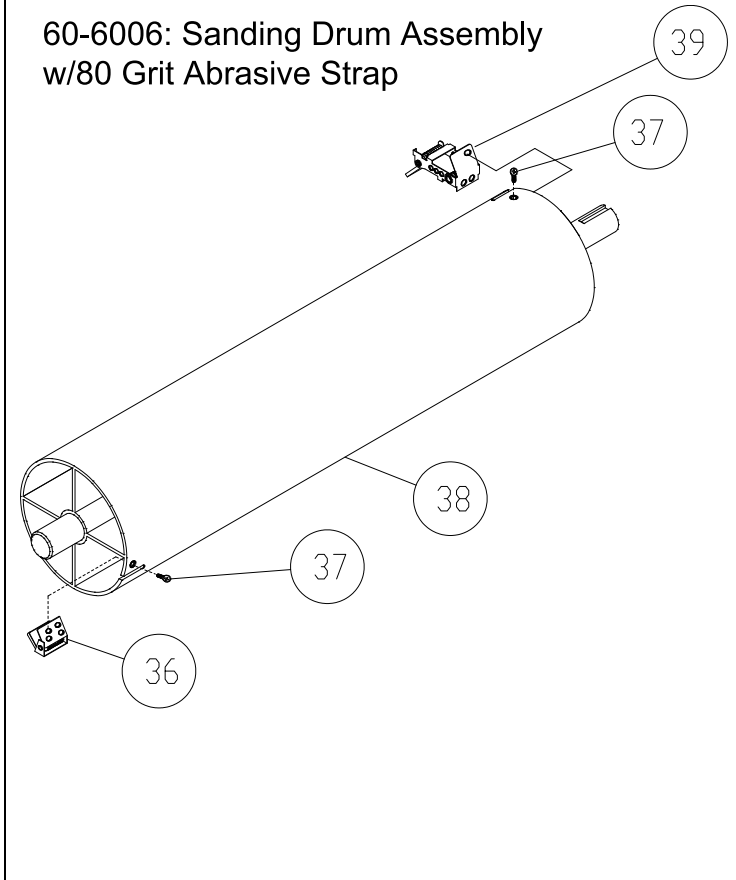


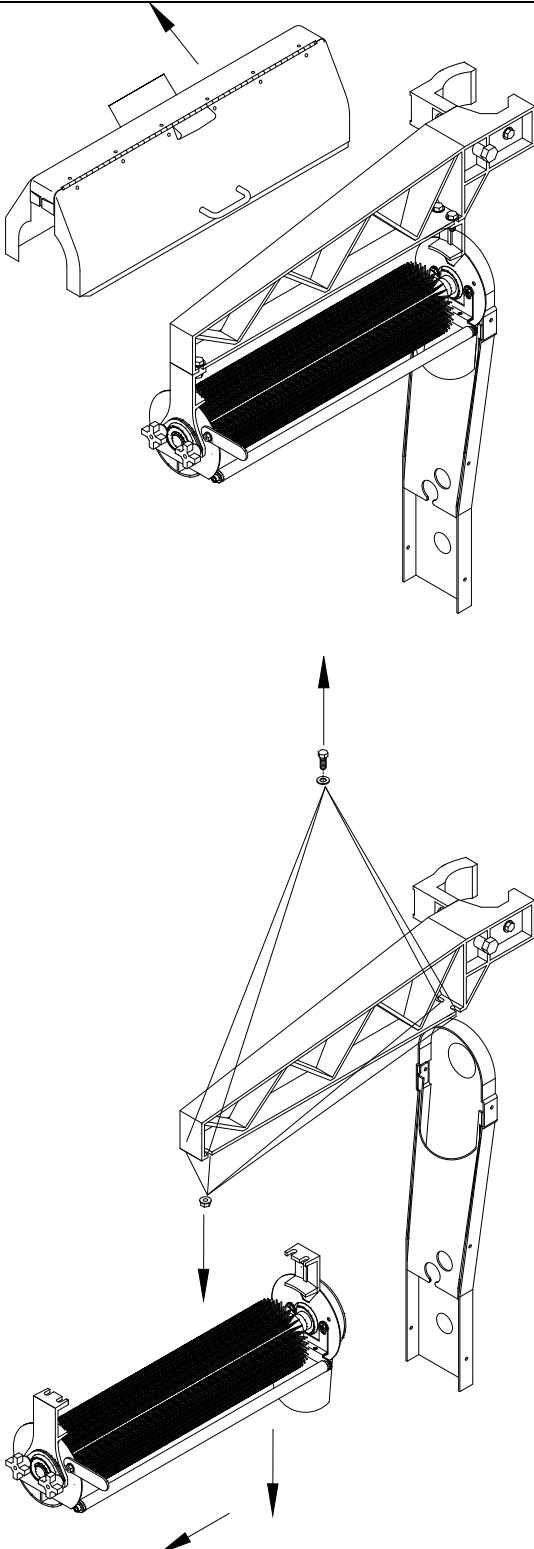
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## 60-6006 Drum assembly content & installation instruction

### ● 60-6006 Content

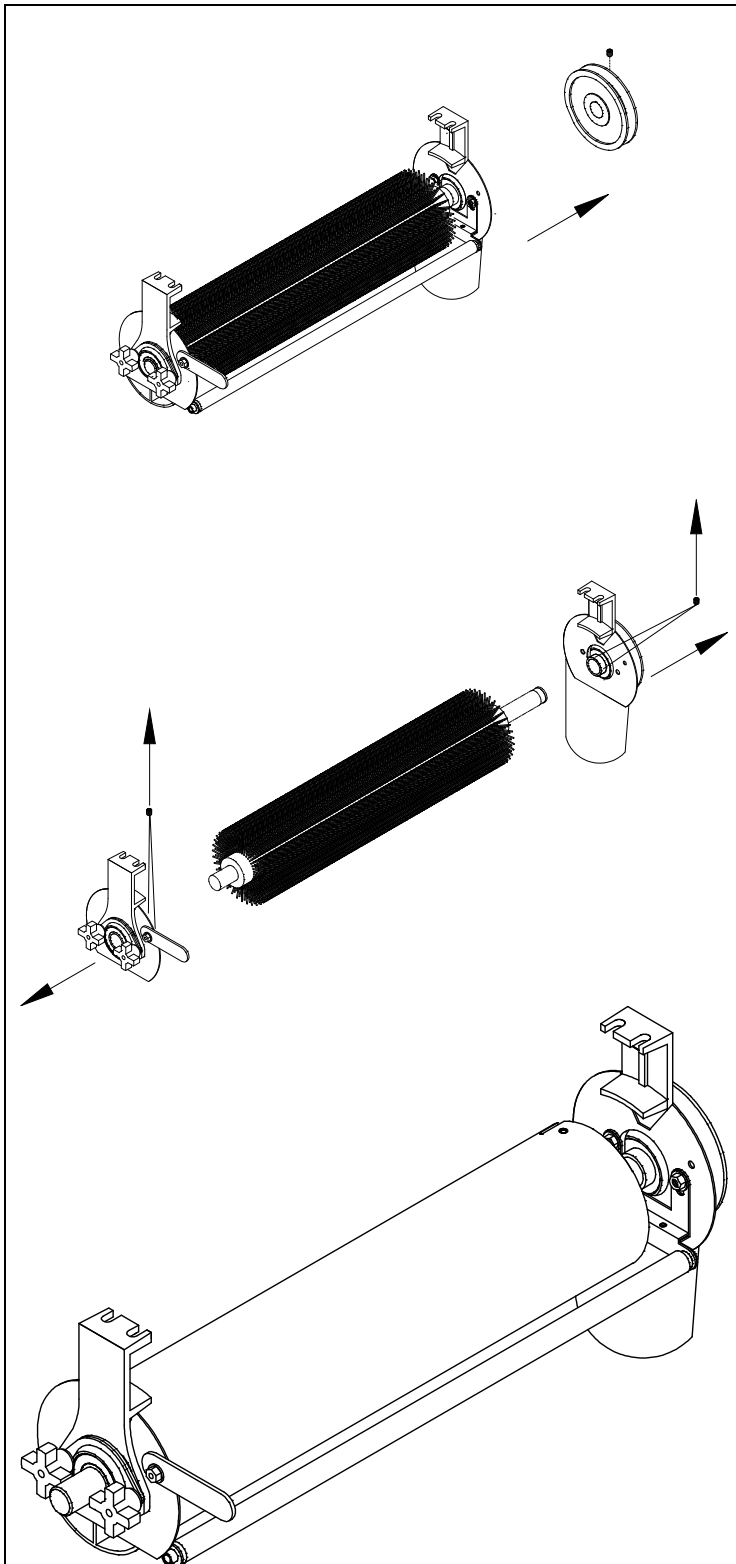
<p>60-6006: Sanding Drum Assembly w/80 Grit Abrasive Strap</p> 	<ul style="list-style-type: none"> <li>● #38, Sanding Drum x 1</li> <li>● #39, Inboard Take-Up Abrasive Fastener x1</li> <li>● #37, Flat Head Phillips Screw x 2</li> <li>● #36, Outboard Abrasive Fastener x1</li> <li>● 80 Grit abrasive strap x 1 (not shown on left figure)</li> </ul>
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## ● Installation



- Disconnect the machine from the power source (pull mains plug)
- Remove the dust hood for better access (open half way and pull back).
- Rise the conveyor table to the highest position, to support the entire brush assembly.
- Remove the 4 hex bolts and nuts
- Lower the conveyor table approx 30mm, this takes away the V-belt tension.
- Pull the brush assembly to the left and disengage the V-belt.

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- Loosen 2 grub screws and remove the pulley.
- Loosen 2 grub screws on each bearing and slide off the 2 bearing assemblies.
- Change the brush to sanding drum.
- Reverse the above procedures to finish the sanding drum installation.